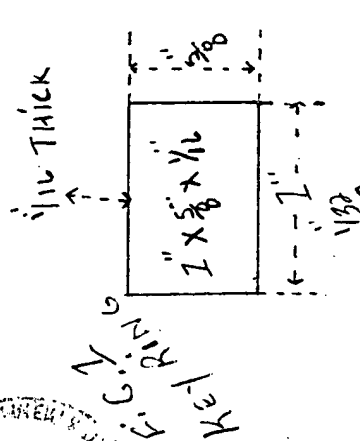
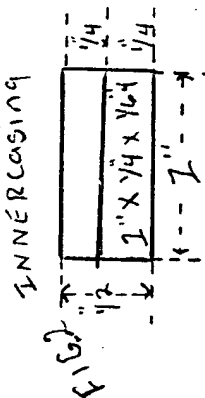


FIG. 3A

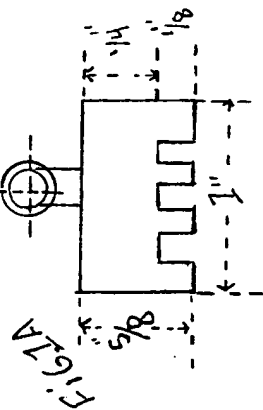
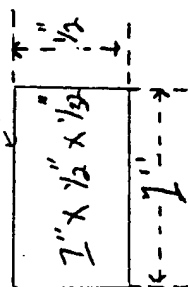


SIZE ONE

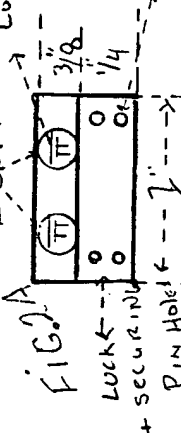


OUTER CASING

FIG. 3



LOCKING GROOVES



LOCK & SECURITY PIN HOLES 1/16" DIAM.

STUD HOLES 1/16" DIAM.

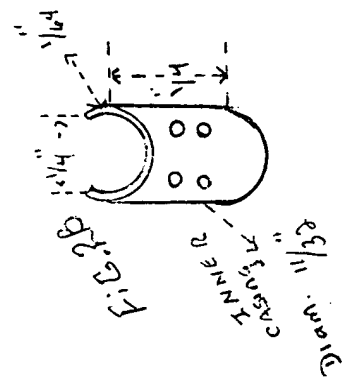
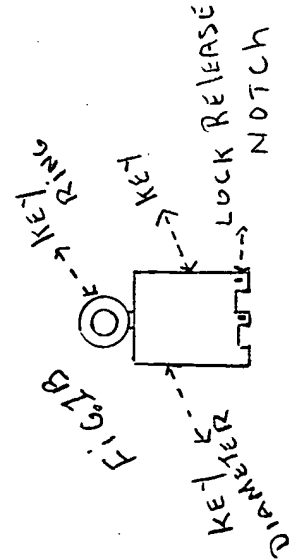
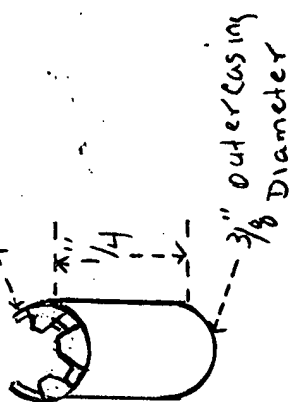


FIG. 3B



SAFETY LOCK

SEMI-AUTOMATIC

HAND GUNS, SIZE 1 OF 4



TOP SECRET

FIG. 8  
SPRING PIN

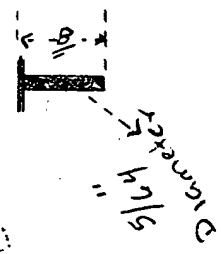
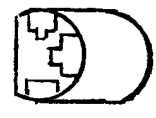


FIG. 9  
SPRINGS



FIG. 10

LOCK IN FIRE POSITION  
LOCK IN SAFE POSITION



KEY + RINGS INNER CASING OUTER CASING LOCK CORE

	Diameter 1 1/32	Diam. 13 1/32	Diam. 15 1/32	
SIZE 1	1" X 5/8 X 1/16	1" X 1/4 X 1/64	1" X 1/2 X 1/32	1" X 3/16 X 1/32
SIZE 2	7/8 X 5/8 X 1/16 D 1/4	7/8 X 1/4 X 1/64 D 3/64	7/8 X 1/2 X 1/32 D 1/2	3 1/16 X 2 1/64
SIZE 3	5/8 X 3/8 X 1/16 D 3/16	5/8 X 1/4 X 1/64 D 5/16	5/8 X 1/2 X 1/32 D 3/4	1/4 X 5/16
SIZE 4	1/2 X 5/8 X 1/16 D 1/4	1/2 X 1/4 X 1/64 D 1/2	1/2 X 1/2 X 1/32 D 5/8	1/4 X 19/64

FIG. 12 - SPRING PIN

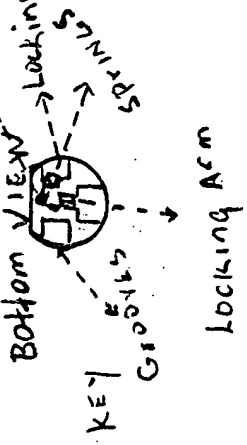


FIG. 13

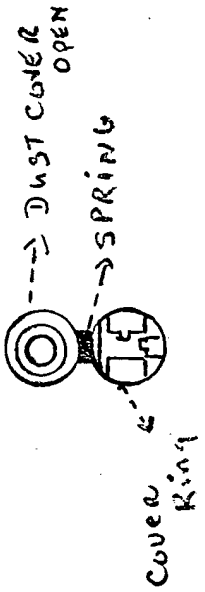
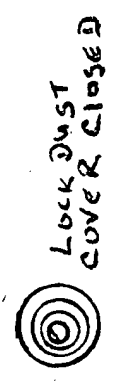


FIG. 13A



\* D = DIAMETER

Locking Arm

FIG. 13

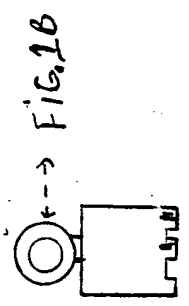
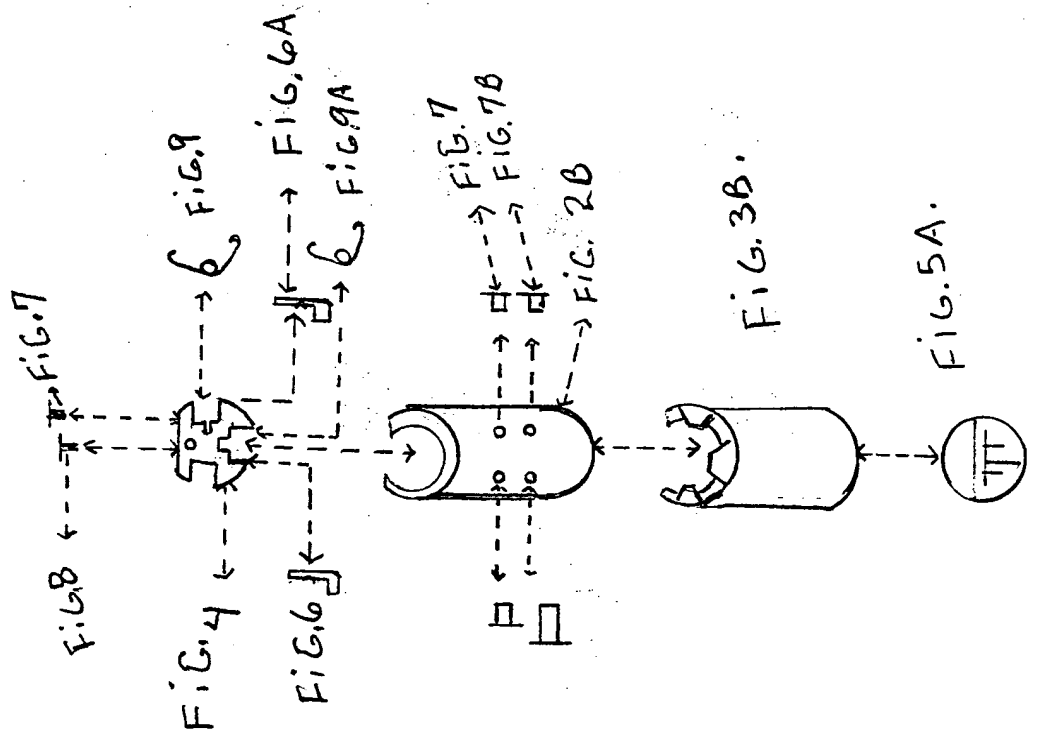
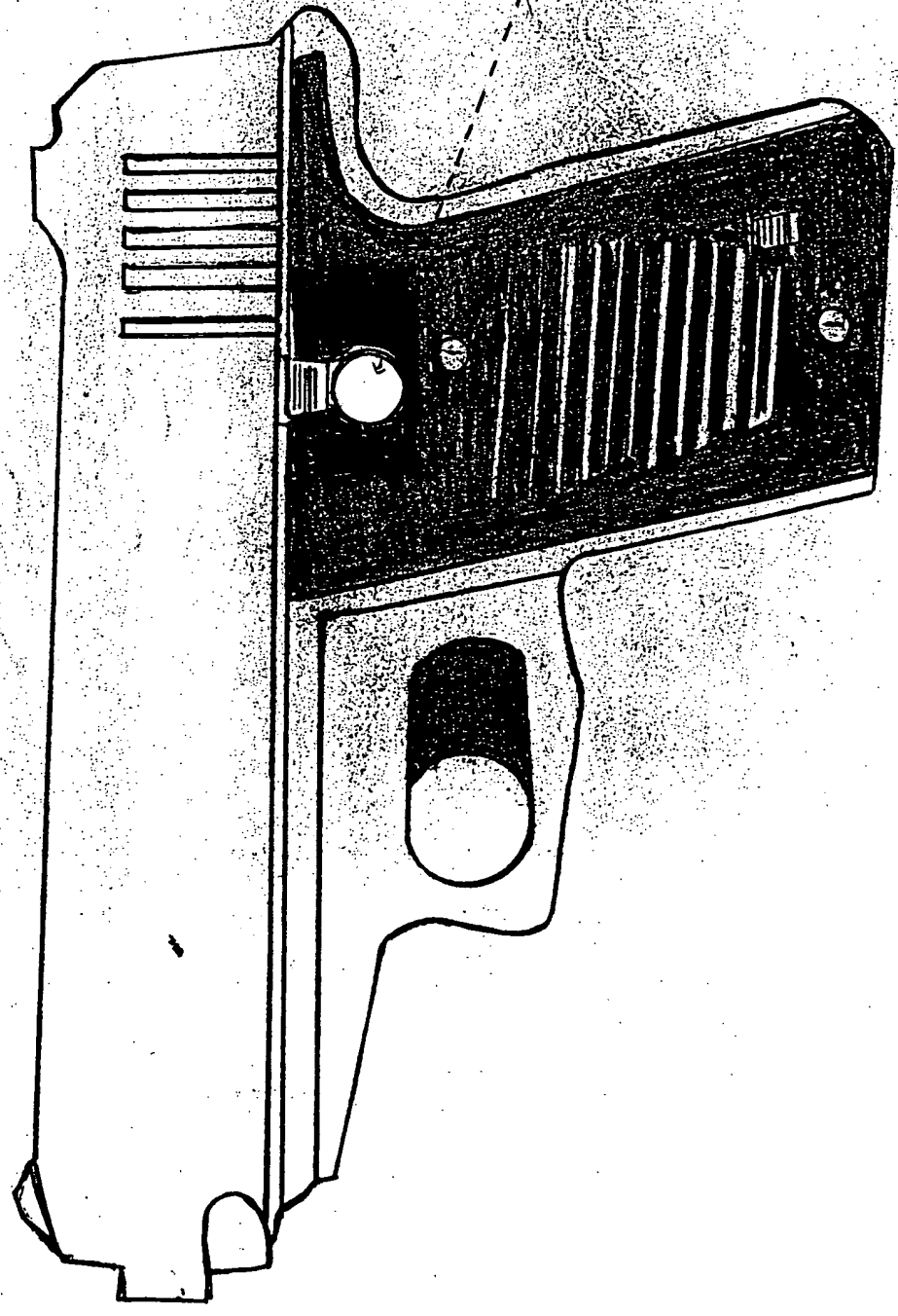
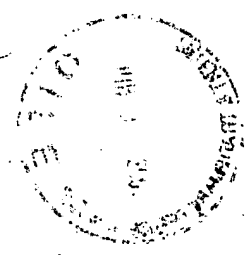


FIG. 13



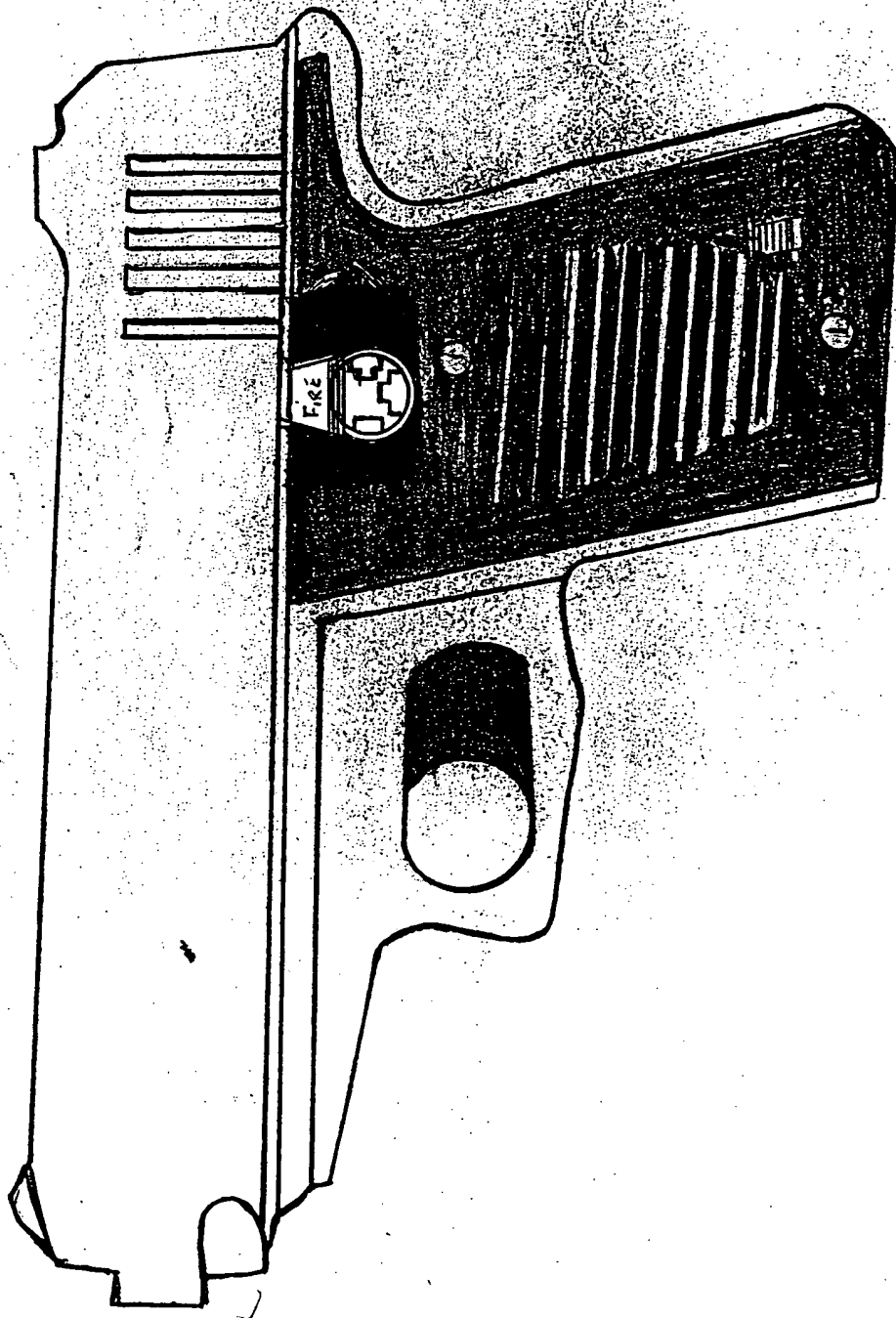
FOI090"86088260



Hole drilled  
1 1/2" diameter

FOI050" 86088460

LOCK IN FIRE POSITION



FD-302 (Rev. 4-15-64)

Lock in SAFE Position

